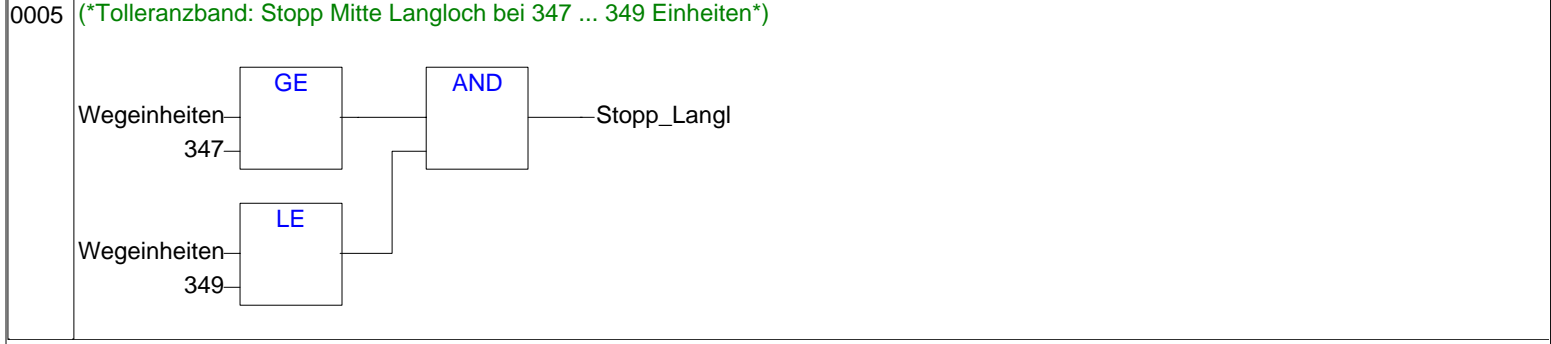
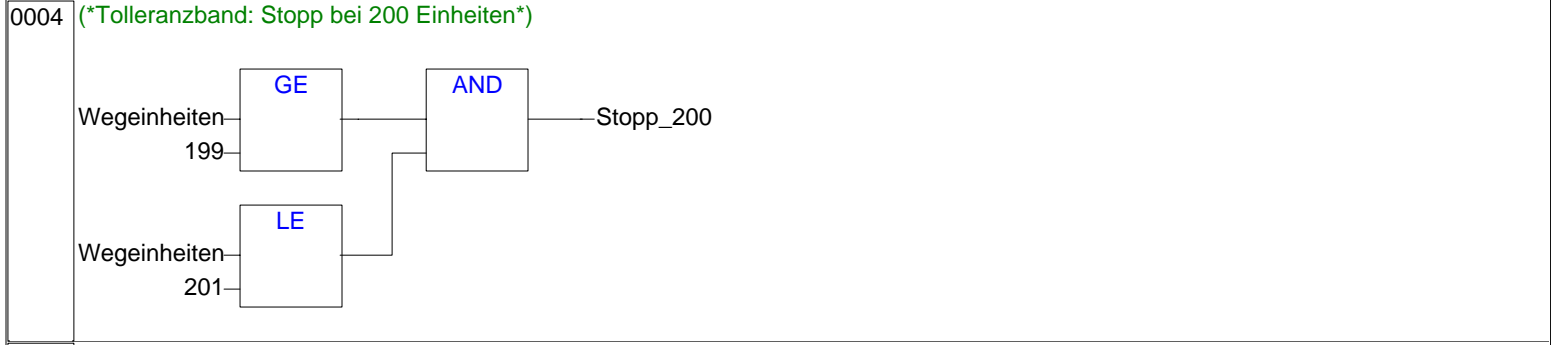
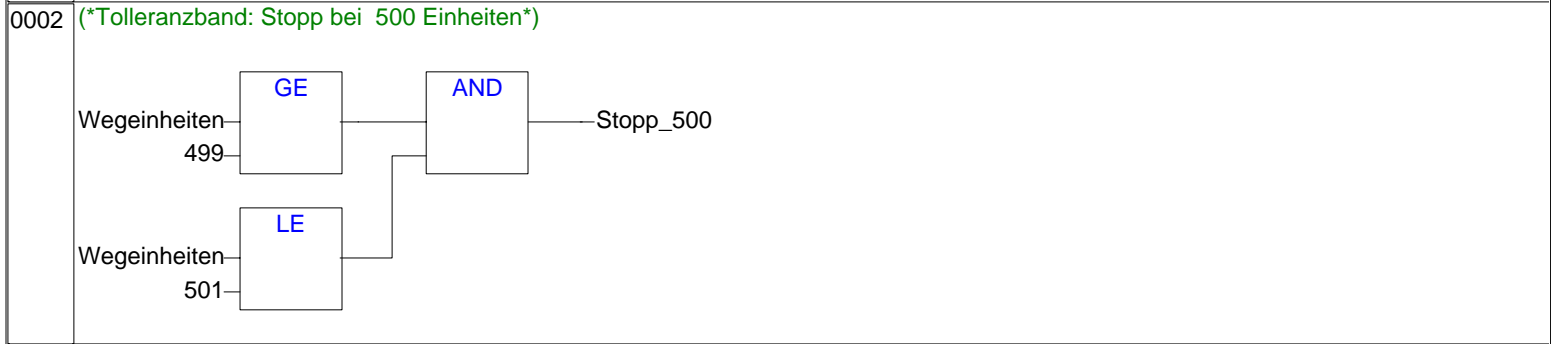
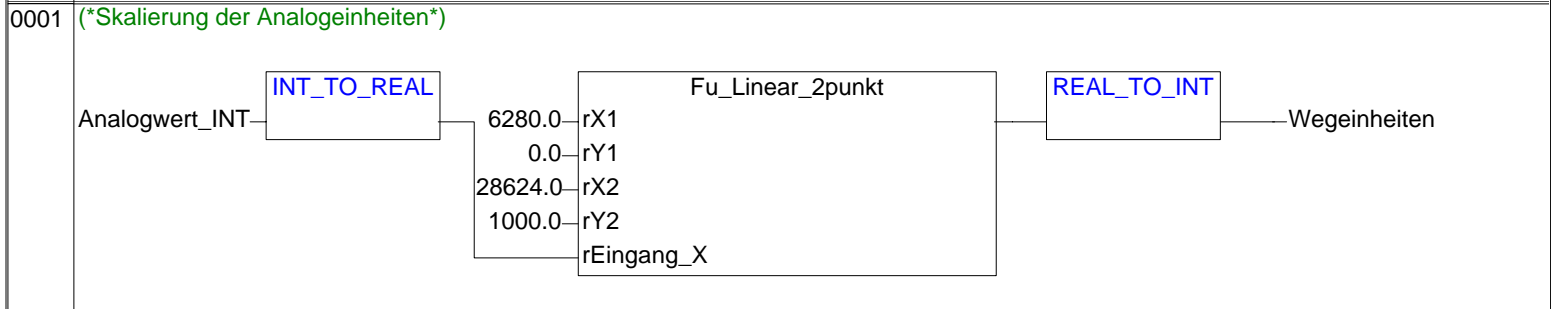
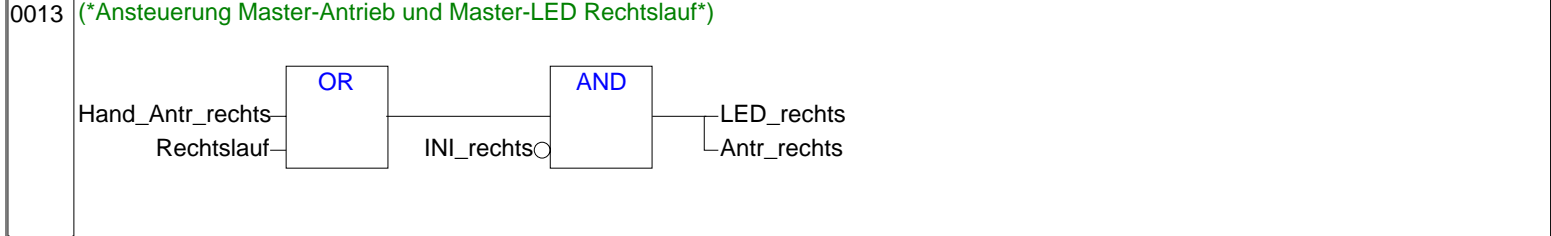
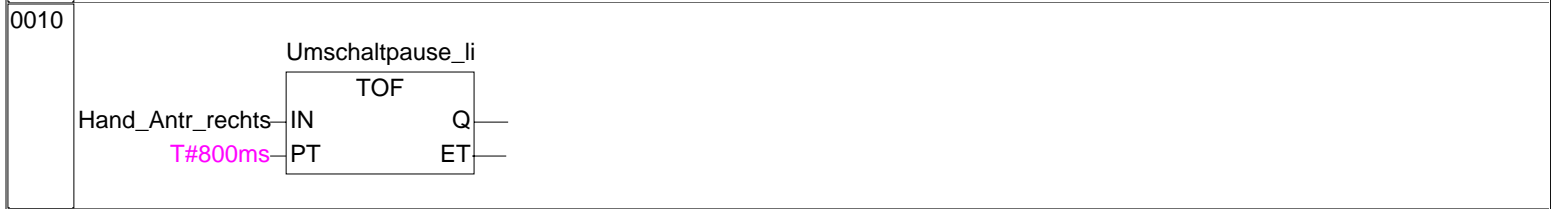
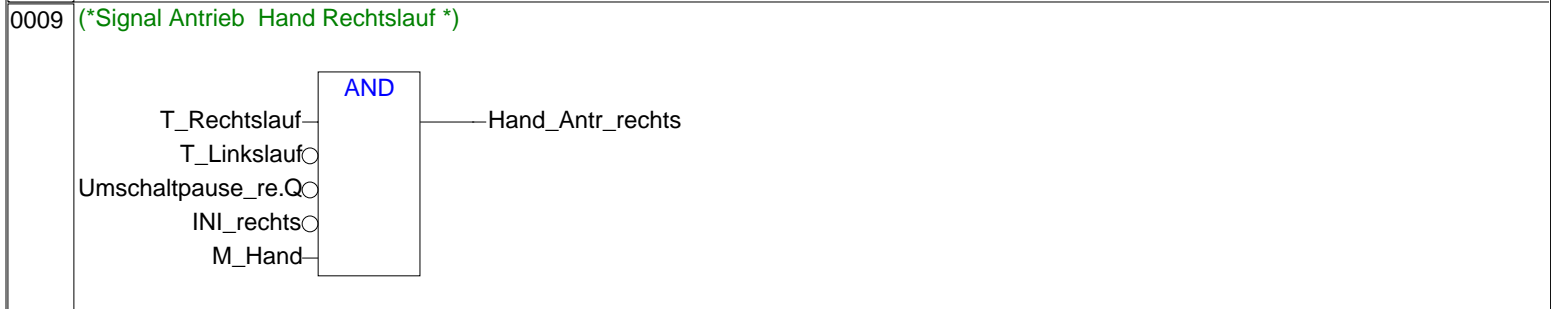
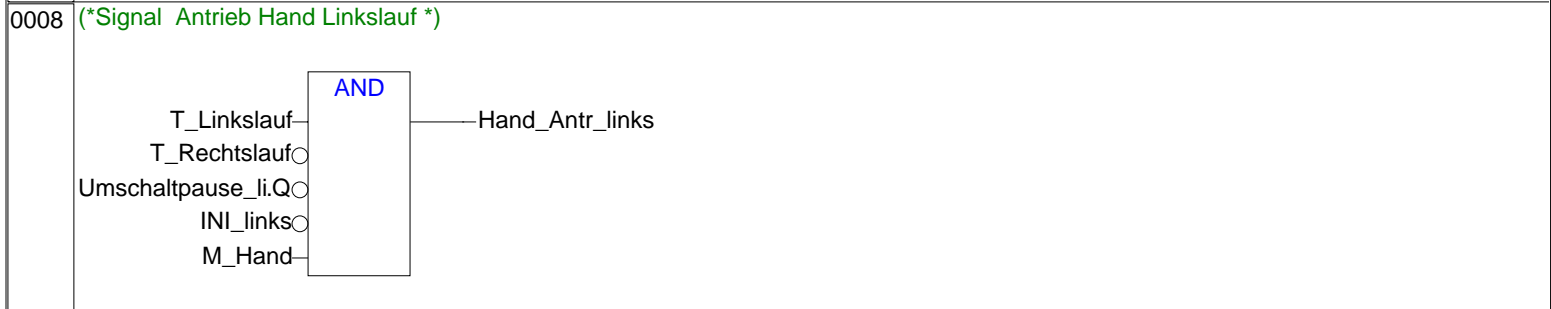
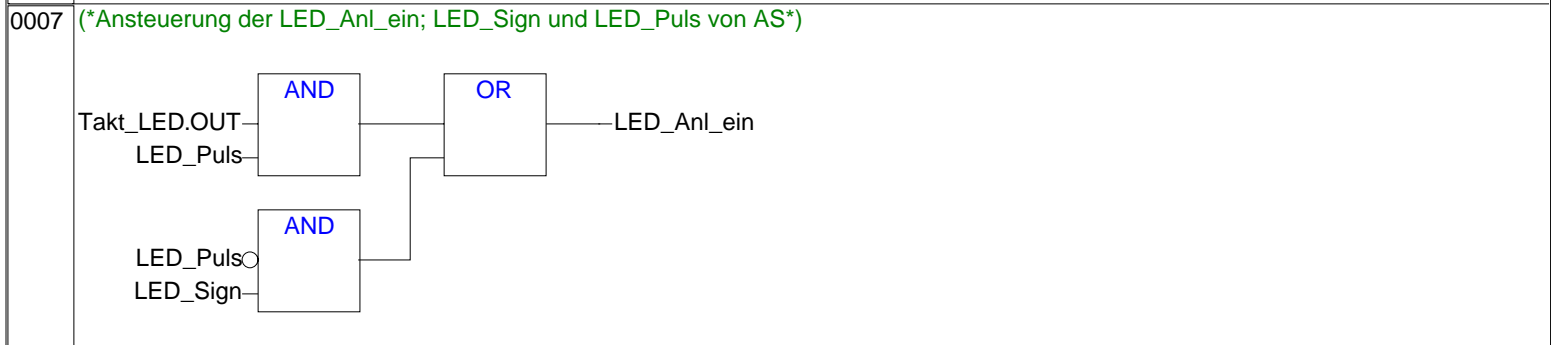


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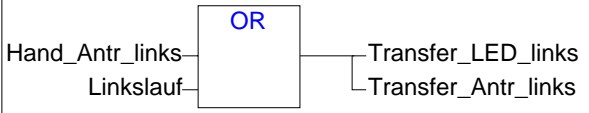
0001 PROGRAM Hilfsfkt
0002 VAR
0003     Analogwert_INT AT %IW0:INT;
0004     Wegeinheiten:INT;
0005     Takt_LED: BLINK;
0006     Umschaltpause_re: TOF;
0007     Umschaltpause_li:TOF;
0008
0009 END_VAR

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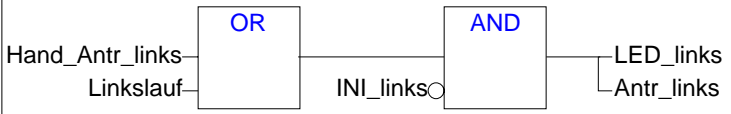




0014 (*Transfersignale Linksfahrt für Slave*)



0015 (*Ansteuerung Master-Antrieb und Master-LED Linkslauf*)



0016 (*Zaehlen der Pendelbewegungen*)

